



SQUIRREL LLC Product Modification Procedure

August 9 2014

PMP-14-8-1

3 pages

Service Bulletin Reference: SB-14-8-1 and SB-14-8-1-Update

Product: StrongLite harnesses with an SN beginning in P-1**-***, P-2**-***, P-3**-***

Description: Add Inlay Webbing

Persons Authorized: FAA Senior or Master Parachute Rigger or foreign equivalent

Materials: Type-8 webbing 28cms

Machines: Sewing, 42 stitch bartack

Procedure:

1. Access diagonal (shoulder strap).
 - a. Unpick stitching on container (fig 1, fig 2) and pull the diagonal (shoulder strap) out of the back of the container so that it can be worked on (fig 3).
2. Add Inlay Webbing.
 - a. Center a 14cm length of Type-8 webbing on the top of the MLW wrap 4-point stitch as shown in the attached diagram. One half (7cms) of webbing should be attached to the top of the diagonal (shoulder strap). The other half should be placed on the back side of the rear riser (diagram 1).
 - b. Sew the specified box-pattern to each side. The riser side box pattern should be sewn through both risers (diagram 1).
 - c. Add 8 bartacks to each side distributed and placed as in diagram 1.
 - d. Reinstall the stitch line across the diagonal that was removed in step 1.a.
3. Inspection
 - a. Verify that the installed inlay webbing matches diagram 1.

Contact:

Squirrel LLC

Matt Gerdes

fly@squirrel.ws

+1 855 339 7775



SQUIRREL LLC Product Modification Procedure

Fig. 1



Fig. 2

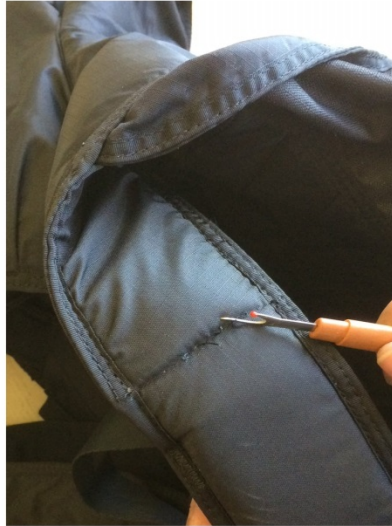
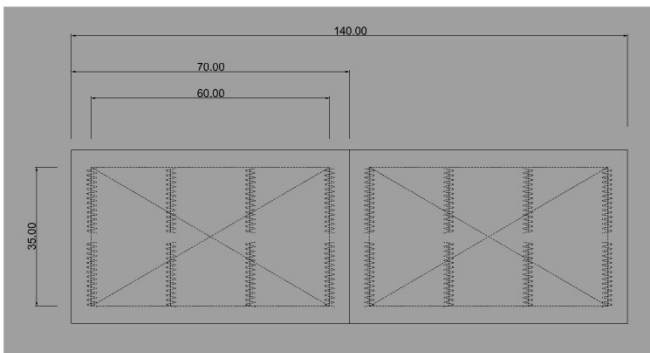


Fig. 3



Units: millimeters

